

## SureColor P-Series/T-Series

### For Epson Aqueous (“water-based” printers)

Epson recommends that a customer does a print head cleaning, and power off the printer from the control panel (not a power strip) so the print head caps correctly in the capping station.

The aqueous printers are very complex to store/flush (usually requiring technicians and cleaning cartridges) and are very reliable to recover if simply turned off.

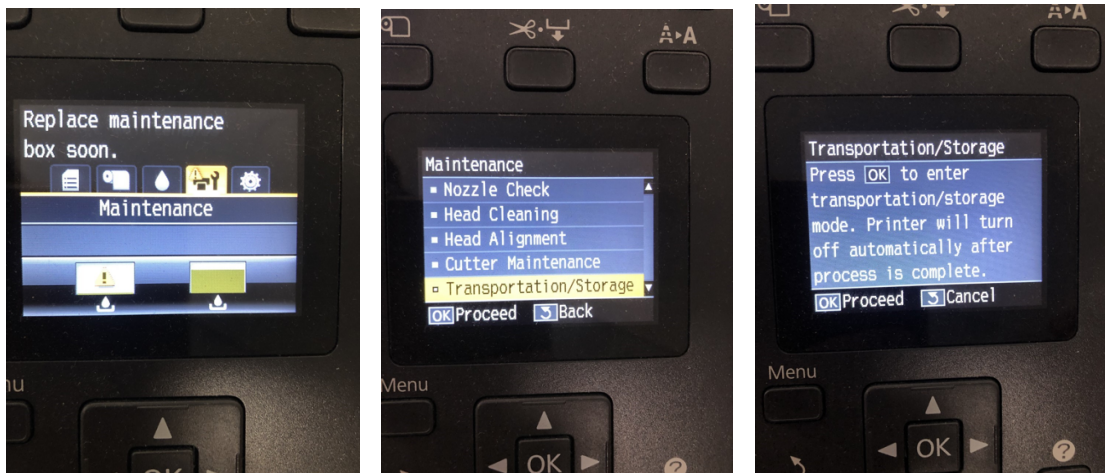
Customers may need to do some head cleanings when restarting the printer to recover nozzles, but all nozzles should recover when the printer is restarted.

### For the SureColor P10000/20000 (only):

Simply turning off the printer is recommended for 2+ months for these printers as well, but if customers want to completely flush the printer, here are the instructions:

To execute transportation/storage mode on the SC-P10000/SC-P20000, please follow the following options on the display panel:

1. Scroll right in the main home screen until the section "Maintenance" is highlighted. Press the "OK" button.
2. Scroll in the "Maintenance" section and select "Transportation/Storage" mode.
3. Press "OK" twice to begin.



For detailed instructions, please review the information in the printer user guide:

<http://Epson.com/support/>

## SureColor F-Series Dye Sublimation

Epson is recommending the following instructions to safely store the SureColor F-Series of Dye-Sublimation printers will not be in use for two weeks or longer.

SureColor F570, F6070, and F6200 printer models:

- Remove paper from the printer and store paper in original packaging
- Power down the printer from the control panel
- Cover the printer to prevent dust from accumulating

SureColor F6370 printer model:

- Remove paper from the printer and store paper in original packaging
- From the printer's **Maintenance Menu**, select **Head Cap Cleaning** and follow the instructions onscreen. Note: A Cap Cleaning Maintenance Kit (C13S210053) will be required for this step
- Power down the printer from the control panel
- Cover the printer to prevent dust from accumulating

SureColor F7070, F7170, F7200, F9200, F9370, F9470, and F9470H printer models

- Remove paper from the printer and store paper in original packaging
- From the printer's **Maintenance Menu**, select **Head Maintenance** and follow the instructions onscreen
- Using a cleaning swab included with the printer maintenance kit, clean around the perimeter of the print head to remove any debris
- [F7xxx and F9200 series printers only] Clean the parking caps using the Cap Cleaning Maintenance liquid (C13S210053) to remove any buildup of debris. A video demonstrating <https://www.youtube.com/watch?v=6SiV4loP9Hw>
- Power down the printer from the control panel
- Cover the printer to prevent dust from accumulating

For detailed instructions, please review the information in the printer user guide.

SureColor F570 – <https://files.support.epson.com/docid/cpd5/cpd57984.pdf>

SureColor F6070 – <https://files.support.epson.com/pdf/scf6070/scf6070ug.pdf>

SureColor F6200 – <https://files.support.epson.com/docid/cpd4/cpd43466.pdf>

SureColor F6370 – <https://files.support.epson.com/docid/cpd5/cpd57331.pdf>

SureColor F7070 – <https://files.support.epson.com/docid/cpd3/cpd38753.pdf>

SureColor F7170 – <https://files.support.epson.com/docid/cpd4/cpd40250.pdf>

SureColor F7200 – <https://files.support.epson.com/docid/cpd4/cpd43454.pdf>

SureColor F9200 – <https://files.support.epson.com/docid/cpd4/cpd43460.pdf>

SureColor F9370 – <https://files.support.epson.com/docid/cpd5/cpd54298.pdf>

SureColor F9470 / F9470H – <https://files.support.epson.com/docid/cpd5/cpd58101.pdf>

## SureColor F-Series Direct To Garment

Epson America, Inc. is recommending the following instructions to safely store the SureColor F2000 and F2100 DTG printers when the printers will not be in use for two weeks or longer.

Ink Configuration	Length of time printer will be offline		
	Less than two weeks	2 to 4 weeks	1+ Month
CMYK + White	No action needed	Replace White Ink with Cleaning Solution	Place printer in Storage Mode (Remove ink)
CMYK + Cleaning	No action needed		
High-Speed CMYK			

**Before starting either the Replace White Ink or Storage Mode procedures, clean the print head caps and ensure the maintenance ink tank has ample space available.**

### Replace White Ink with Cleaning Solution

This procedure will flush the white ink from the printer and replace it with the cleaning solution. The printer will continue to be able to print light-colored garments using only CMYK inks. White ink can be reintroduced in the future by following the same process. Note: Two cleaning cartridges (T736000) will be required to complete this operation.

From the printer's **Maintenance Menu**, select **Replace White Ink** and follow the instructions onscreen.

### Placing the printer in Storage Mode

This procedure will flush all ink from the printer and replace it with the cleaning solution for long term storage. The printer will not be able to print while in storage mode. Note: Six cleaning cartridges (T736000) will be required to complete this operation.

From the printer's **Maintenance Menu**, select **Storage Mode** and follow the instructions onscreen.

For more detailed instructions, please review the information in the printer user guide.

SureColor F2000 – <https://files.support.epson.com/docid/cpd4/cpd40257.pdf>

SureColor F2100 – <https://files.support.epson.com/docid/cpd5/cpd54917.pdf>